



PTC masters vibration technology since more than 80 years.
This know-how has been applied to the field of ground improvement, to develop a complete range of Vibrolance solutions for Vibro compaction and Vibro stone columns.





WORLD LEADING COMPANY

equipment.

Our agent network, which is present in more • Geo-technical and engineering advise than 40 countries, is supported from our head • Equipment selection office in France, and our three subsidiaries in USA, • Customisation requirements Singapore, and Reunion Island.

This large international presence allows us to • Maintenance and after sales service guarantee sales and technical support worldwide. • Spare parts availability

SUPPORT FROM THE PROJECT TO THE JOBSITE

PTC is a company specialised in the design and Our sales, engineering and service teams, work in manufacturing of piling and ground improvement cooperation with our clients throughout all the project phases:

- Equipment commissioning
- On-site training



OVERVIEW

Ground improvement techniques with Vibrolance.

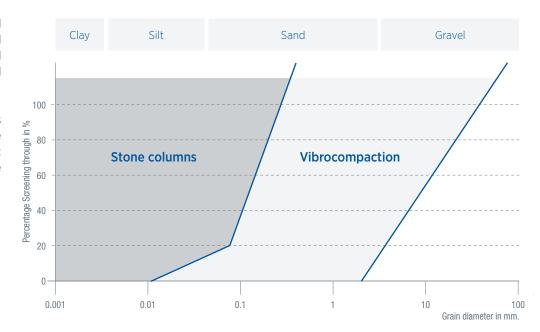
When land is reclaimed from the seabed or the in-situ soil does not fulfil the requirements of bearing capacity, lateral stability and liquifaction potential, ground improvement techniques with Vibrolance offer a qualitative and economical solution.

Soil treatement with Vibrolance is adapted for a wide variety of ground conditions and can be carried out to almost any depth. The execution is fast and enables large volumes of soil to be improved, allowing subsequent structural works follow quickly.

Another advantage is the environmental friendliness, the soil is treated with natural materials, such as in-situ soil, stones or gravel, rather than with cement, bentonite or steel, used in other deep foundations.

The choice of the best-adapted technique will be determined mainly by the type of soil and the soil's water saturation and bearing capacity requirements.

The following graph illustrates the limits of application of the two main Vibrolance techniques: Vibro compaction and stone columns.







VIBRO COMPACTION

state.

The action of the Vibrolance, usually accompanied by water jetting, reduces the inter-granular forces between the soil particles allowing them to move into a more compact configuration.



STONE COLUMNS

This technique is used in granular soils. The This technique is mostly used for cohesive Vibrolance® produces vibrations to rearrange the saturated soils. In some cases this technique can soil particles of non-cohesive soils into a denser also be used for non cohesive soils. It consists in installing and compacting in the ground load bearing columns made of gravel or crushed stone, following a grid pattern previously determined by a test trial.

TOP FEED METHOD

The column is build with stones that are added from the ground surface into the hole created by the Vibrolance. To do this, the Vibrolance must be withdrawn from the ground several times to allow the addition of the stones and re-inserted to assure the compaction.



BOTTOM FEED METHOD

The column is done with compacted stones that are fed from the bottom of the column (at desired depth), thanks to a stone feeding tube at the tip of the Vibrolance.



THE VIBROLANCE®

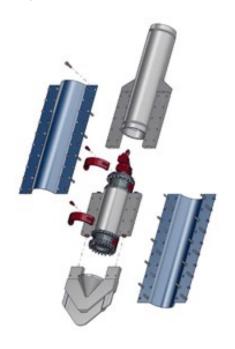
DESCRIPTION & FEATURES

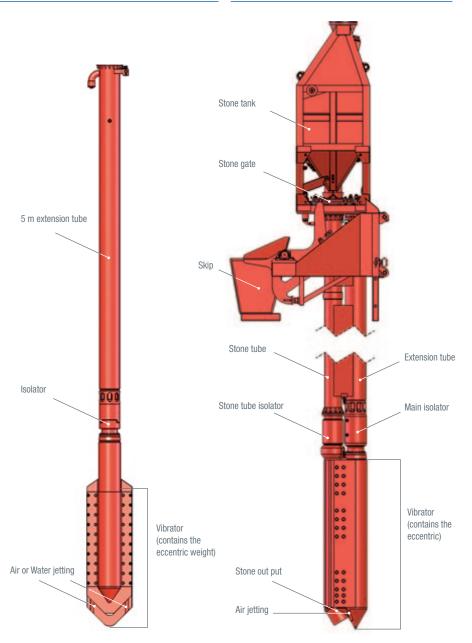
The Vibrolance® is a cylindrical hydraulic vibratory system, composed of a vibrator, an isolator and various extension tubes. The vibrator contains an eccentric that continuously oscilates, generating radial vibrations. These vibrations are used to penetrate the ground and then to treat the soil, according to the chosen ground improvement technique (vibro compaction or stone columns). 5 meter extension tubes allow the Vibrolance® to adjust to almost any treatment depth. Vibrolances can be equipped with a Bottom Feed System (BFS), for stone column applications. In this case, a stone tube and a stone tank with a stone gate, will be added to the Vibrolance®.

Vibrolance®



PTC Vibrolances have a patented design that allows easy access for fast on-site maintenance. It consists in dismountable modules which are easy to take apart and reassemble, thus providing quick access to all internal parts of the vibrator (bearings, hydraulic motor, eccentrics and more)





Vibrolance® BFS

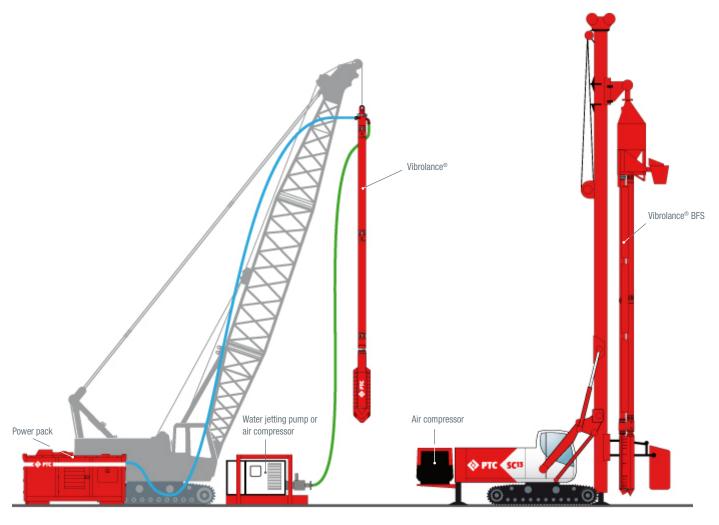


THE WORKING PRINCIPLE



The eccentric in the vibrator generates radial vibrations. This vibrations, the pull down force (if it is mounted on a carrier) and the Vibrolance weight are used to penetrate the ground to the required treatment depth. The penetration can be assisted by water or air jetting at the tip of the Vibrolance.

During the extraction phase, the Vibrations of the Vibrolance are used to carry out the soil treatment, by agitating the soil particles and forcing then to rearrange in a denser state of compaction (vibro compaction), and/or by compacting a pile of stones installed in the ground (stone column).



Power source

When Vibrolances are used free hanging on a crane they are powered by a PTC Power Pack. When Vibrolances are mounted on rigs or excavators they can use the power source of the machine they are mounted on.

OVERVIEW

Ground improvement equipment

VIBROLANCE® RANGE: VL18 - VL40 - VL40S - VL110

PTC offers a wide range of vibrolances for ground improvement jobs. Different models are available depending on the soil conditions and techniques to be implemented. The PTC Vibrolance can be mounted on a crane, on a rig or mast, and certain models can be mounted on excavators as well.



WATER JETTING

Vibrolances can be equipped with water jetting to assist penetration or extraction. The use of water jetting will depend on the type of soil, the treatment depth and the chosen technique (more information on page 26).



POWER PACKS

To supply the needed power to the Vibrolance, PTC has at your disposal different power pack models (more information on page 25).

VIBCORDER® MONITORING SYSTEM

The Vibcorder® allows the operator to continuously monitor the production of the Vibrolance: depth, verticality, and many more, (please refer to page 27 for more information).



STONE COLUMN RIGS: SC13 - SC18

The Stone Column rigs have been developed by PTC to attain the highest stone column's production. Every element of these rigs have been designed and optimised to work in perfect integration, thus maximising productivity, guaranteeing the quality of the stone column and facilitating the day-to-day operations.



VIBROLANCE® WITH BOTTOM FEED SYSTEM

PTC stone column rigs are equipped with Vibrolance VL18 BFS. This Vibrolance is assisted by air jetting for penetration and for pushing the stones through the tube to the Vibrolance tip, allowing to build the stone column from the bottom of the column up to the surface.



AIR COMPRESSOR

The air compressor can be supplied by PTC (optional) and used as the rig's counterweight (please refer to page 26 for more information).

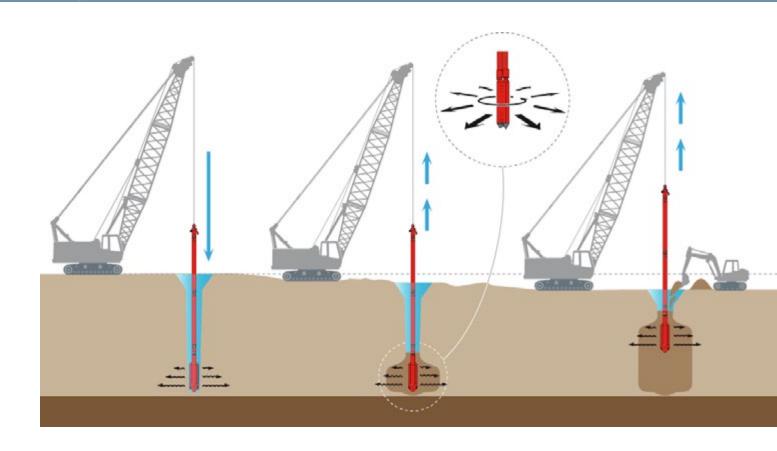
VIBCORDER® MONITORING SYSTEM

The Vibcorder® allows the operator to continuously monitor the production of the Vibrolance: depth, stone consumption, stone column profile, verticality, and many more, (please refer to page 27 for more information).

VIBRO COMPACTION

For land reclamation and sand compaction

The Vibro compaction technique is used in granular soils with limited fines content. This technique uses the Vibrolance® sustained vibrations to rearrange the soil particles of non-cohesive soils into a denser state. The action of the vibrator reduces the inter-granular forces between the soil particles, allowing them to move into a more compact configuration.



1. Penetration

The PTC Vibrolance penetrates the ground thanks to the combined effect of the vibrations emitted by the vibrator and the Vibrolance own weight.

The penetration is usually assisted by a water jetting system at the tip of the Vibrolance. The water reduces the interstitial pressure between the soil particles, thus reducing the friction with the soil.

2. Compaction

Once at depth the Vibrolance performs a series of compaction intervals, starting from maximum depth of penetration upwards. During compaction, the vibrolance sustained vibrations agitate the particles and force the soil to rearrange to a denser state of compaction. The compacted soil forms a cylinder around the vibrolance.

Side water jetting may be used to facilitate the extraction of the Vibrolance when the penetration depth surpasses 20m.

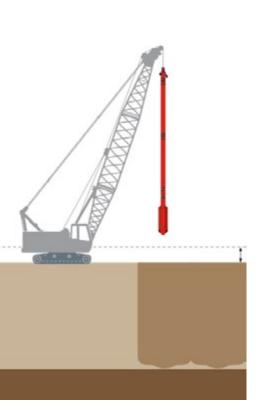
3. Backfilling

The densification of the soil lowers the surface level and forms a crater at the top of the Vibrolance insertion point. This gap is backfilled during the compaction process, either with imported or in-situ material, which is added to the Vibrolance insertion point.

The compaction and backfilling process are repeated until the Vibrolance reaches the surface and is completely extracted from the ground.









4. Finishing

When the Vibrolance reaches the surface, the compacted ground has a cylindrical shape from the bottom to the top of the Vibrolance insertion point.

The Vibrolance will be re-inserted in the ground at the next spot of the compaction grid, until the treated soil reaches the degree of compaction required.

The compaction of the soil causes a decrease of the volume of up to 10%.

OFFSHORE

The Vibro compaction can be used to compact the seabed thanks to the extension tubes that can be adapted to the PTC Vibrolances to work under water for almost any treatment depth. Particularly interesting for reclaimed lands.

VIBRO COMPACTION

EQUIPMENT: VIBROLANCE VL40 - VL110

PTC Vibrolance models can be adapted to the required treatment depth through the addition of 5 m extension tubes. Different mounting attachments are proposed for better adaption to the contractor's job site equipment.

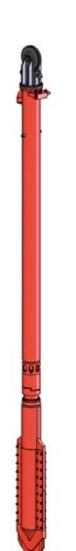


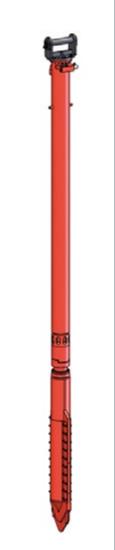
VIBROLANCE®		VL18	VL40	VL110	
ECCENTRIC MOMENT	m.kg	1.8	4.0	11.2	
VIBROLANCE POWER	kW/HP	113/154	135 / 183	202 / 274	
FREQUENCY	Hz/rpm	50/3000	30 / 1800	28 / 1680	
CENTRIFUGAL FORCE	kN	181	145	353	
WATER JETTING SYSTEM		Option	Option	Option	
AIR JETTING SYSTEM		Option	Option	Option	
RECOMMENDED POWER PACK					
MODEL		240	240	400	
MOUNTING ATTACHMENTS					
CRANE SUSPENDED		Option	Option	Option	
EXCAVATOR MOUNTED		Option	Option	Option	
RIG MOUNTED		Option	Option	Option	
PTC reserves the right to modify the technical data without notice.					





RIG MOUNTED









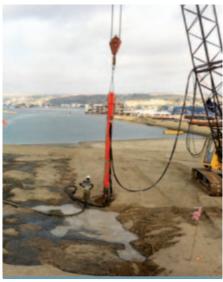
APPLICATIONS

- Land reclamation: Treatment of soil reclaimed from the sea or lake, by dredging.
- Reduction of the liquefaction risk in seismic zones. Offshore Vibro-compaction.
- Sand compaction: In-situ densification of loose sands.



Two Vibrolances working in the compaction Vibrolance VL110 working at 31m depth to of 17 million m³ reclamation sand at an compact 2.000.000 m³ of land reclamation underwater depth of 15 to 20 m. The soil for the extension of the LAMME power improvement treatment is required for station, Hong Kong. building a new 6 km long quay, Singapore.





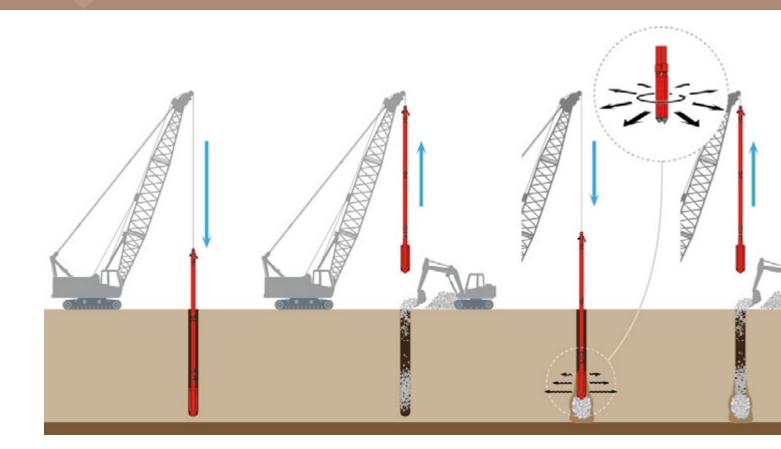
Vibrolances VL40 in a land reclamation application, vibro compacting a surface of 7200 m² with a depth treatment of 6 to 18 m, Angola.



STONE COLUMNS

Top feed method.

The top feed stone columns are a vibro replacement technique recommended for cohesive saturated soils. This technique consists in building and compacting in the ground columns made from coarse gravel, crushed stone or crushed aggregate, following a grid pattern previously determined by a test trial. In the top feed method, the column is made with stones that are added from the ground surface into the hole created by the Vibrolance®.



1. Penetration

The PTC Vibrolance penetrates the ground to form the hole that will contain the stone column. The Vibrolance penetration force is the result of the combined effect of the vibrations emitted by the Vibrator and the Vibrolance own weight.

The penetration can be assisted by air or water jetting at the tip of the Vibrolance.

2. Stone feeding

When the required depth is reached, the Vibrolance is withdrawn to surface level. Stones (coarse gravel, crushed stone or crushed aggregate) are placed into the hole from the ground surface with an excavator.

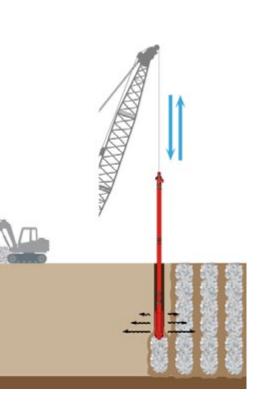
3. Compaction

The Vibrolance is reinserted in the hole to perform the compaction of the stores.

The vibrations of the Vibrolance compact the stones, by forcing out the stones and interlocking them with the in-situ soil. When the required degree of compaction has been reached, the Vibrolance is withdrawn again to the surface level.









4. Finishing

The stone feeding and compacting cycles are repeated until a column of very compact stone interlocked with the surrounding ground is built up to ground level. The Vibrolance is repositioned at the next spot of the grid to start a new column.

OFFSHORE

application the most commonly used method is to install a blanket of gravel on the seabed. Afterwards, the Vibrolance penetrates the water, the gravel blanket and finally the seabed at desired depth. The gravel on the seabed is pushed down to the hole created by the Vibrolance, and forms a stone column.

STONE COLUMNS

Top feed method.

EQUIPMENT: VIBROLANCE VL18 - VL40S

Two PTC Vibrolance models that can be adapted to the required treatment depth through the addition of 5m extension tubes. Different mounting attachments are proposed for better adaption to the contractor's job site equipment.

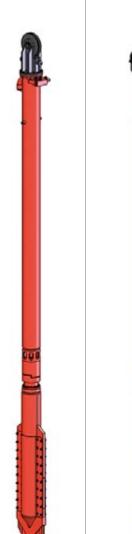


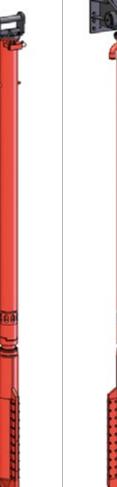
VIBROLANCE*		VL18	VL40S
ECCENTRIC MOMENT	m.kg	1.8	4
VIBROLANCE POWER	kW/HP	113/154	180/245
FREQUENCY	Hz/rpm	50/3000	40/2400
CENTRIFUGAL FORCE	kN	181	258
WATER JETTING SYSTEM		Option	Option
AIR JETTING SYSTEM		Option	Option
RECOMMENDED POWER PACK	(
MODEL		240	400
MOUNTING ATTACHMENTS			
CRANE SUSPENDED		Option	Option
EXCAVATOR MOUNTED		Option	Option
RIG MOUNTED		Option	Option
PTC reserves the right to modify	the technical data	without notice.	

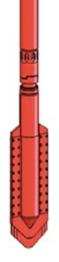




RIG MOUNTED









APPLICATIONS

- Increase of soil bearing capacity.
- Improve the settlement characteristics of the ground. Reduction of the soil liquefaction risk in seismic areas.
- Speed up of vertical drainage.

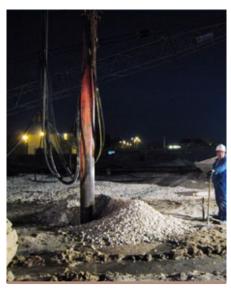
- Stability of embankments.
- Offshore top-feed stone columns.



columns under water at 17m depth for the depth stone columns on 2 km along the Malabo Harbor, Equatorial Guinea.



Two Vibrolances doing top feed stone A PTC Vibrolance is installing 5 lines of 10 m river banks of the Red River, Winnipeg,



A PTC Vibrolance working in night shift to build stone columns of 12m depth for the extension of the CELBI paper factory, Portugal.

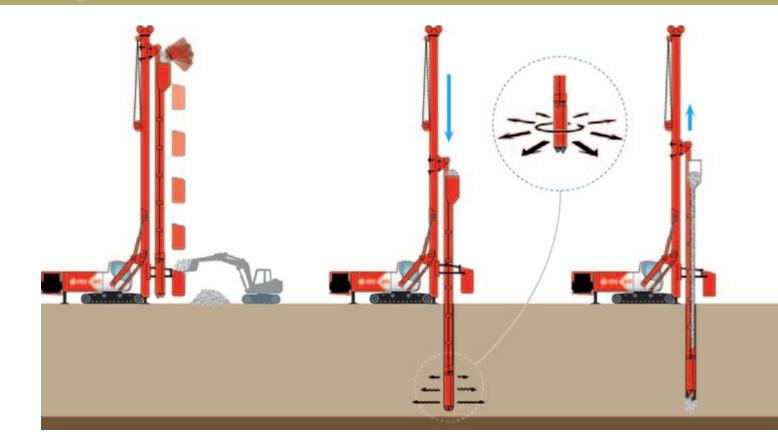


STONE COLUMNS

Bottom feed method.

The stone columns are a vibro replacement technique recommended for granular soils with high fines content, soft cohesive saturated soils and mixed fills. This technique consists in building and compacting in the ground load bearing columns made from gravel or crushed stone.

The Bottom feed method, is used to produce high quality stone columns due to the fact that the stones are fed directly at the bottom of the hole created by the Vibrolance®, up to the surface. This is possible thanks to a stone feeding tube at the tip of the Vibrolance. The pull-down force of the carrier, the mast verticality and the monitoring system, offer additional advantages to make this method the most reliable and productive for stone columns in small and large projects.



1. Preparation

The Vibrator is positioned and the rig is stabilised. The skip is charged with stone, then the skip travels up the leader and automatically discharges the stone into the upper tank. Pressurised air pushes the stone through the feeding tube down to the Vibrator tip.

2 Panetration

The Vibrolance penetrates the ground thanks to the vibrations emitted by the vibrator and the pull-down force of the rig.

The penetration can be assisted by air jetting (optional).

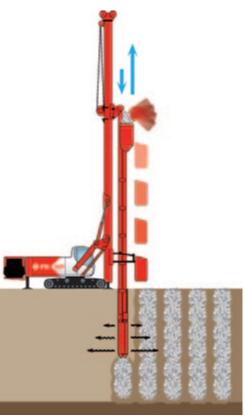
3. Stone feeding

When the required depth is reached, the Vibrolance is lifted up to a pre-established level (aprox. 0.5 m) to create the space where the stone will be released.

Pressurized air pushes the stone from the upper tank into the feeding tube, down to the vibrator tip, and to the ground.









4. Compaction

The Vibrolance performs a series of compaction cycles. In each cycle the Vibrolance is lifted to feed the stones and then it is pulled down to compact the stones and the column's surrounding soil. Depending on the stone column's diameter and the required bearing capacity, the machine parameters are adapted to the required performance. The compaction and stone feeding process are done simultaneously for higher productivity until the stone column reaches the surface. The rig is then repositioned to start another stone column, according to the pre-established grid.

OFFSHORE

Stone columns using the bottom feed method can also be build in the seabed. A free hanging Vibrolance® (BFS) equipped with a stone tube and a stone tank is required.



STONE COLUMNS

Bottom feed method.

EQUIPMENT: STONE COLUMN RIG SC13 - SC18

The PTC Stone Column rigs are an integrated solution that combines a carrier, a BFS Vibrolance and a mast; all together optimised and designed to obtain the highest productivity in stone column's production.

ALL-IN-ONE MACHINE

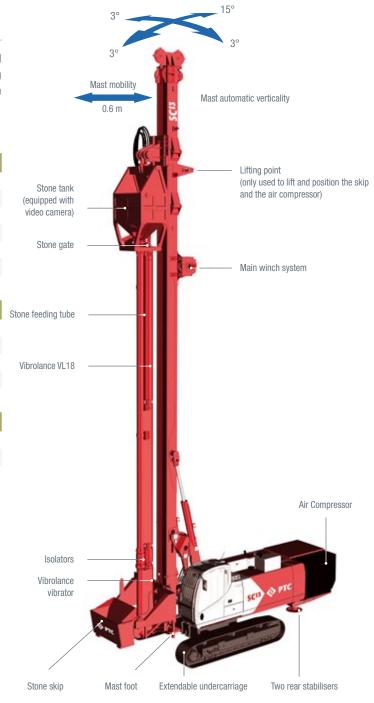
Every element of the SC13 and SC18 has been designed and optimised to work in perfect integration, thus maximising productivity, guaranteeing the quality of the stone column and facilitating the day-to-day operations.

STONE COLUMN RIG		SC13	SC18
MAX. STONE COLUMN DEPTH	m	13	17.5
HEIGHT	m	20.6	24.7
PULL-DOWN FORCE	t	24	28
OPERATING WEIGHT	t	41	68
ENGINE POWER	kW/HP	194 / 260	227 / 308
STONE TANK VOLUME	m³	1.5	1.5

VIBROLANCE*		VL18 BFS	VL18 BFS
ECCENTRIC MOMENT	m.kg	1.8	1.8
CENTRIFUGAL FORCE	kN	181	181
FREQUENCY	Hz/rpm	50 / 3000	50 / 3000
HYDRAULIC POWER	kW/HP	110 / 150	110 / 150

AIR COMPRESSOR (optional)					
AIR FLOW	m³/min	9.5	9.5		
PRESSURE	bar	10	10		
DIESEL POWER	kW/HP	83 / 113	83 / 113		

PTC reserves the right to modify the technical data without notice







CONTINUOUS PRODUCTION: HIGH PRODUCTIVITY

Automatic modes for stone charging and compaction phases:

- Automatic actuation of the stone gate
- Compaction and loading at the same time
- Easy loading of the skip:
- The very low height of the skip permits to easily charge the stones with broadly available loaders.

No interruptions for stone feeding, thanks to the high capacity of the skip and the stone tank.

QUALITY OF THE STONE COLUMN

The use of the Vibcorder® monitoring and recording system, allows to monitor in real time: the length, diameter, and verticality of the stone column. These parameters can be registered for analysis and to guarantee to the client the quality of the ground improvement job. (for more information about PTC Vibcorder® please refer to page 27).







READY TO WORK

The Stone Column rig SC13 is transported with the Vibrolance mounted on the mast. To start working the rig only requires the installation of the stone skip and the air compressor. This equipment can be quickly installed using the mast and the lifting point, without the need of an additional crane (for stone column rig SC18, please contact PTC).

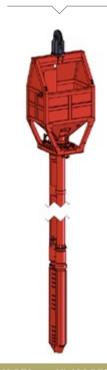
STONE COLUMNS

EQUIPMENT: VIBROLANCE VL18 BFS - VL40 BFS

Two Vibrolance models with Bottom Feed system offer a variety of working possibilities (Rig, Crane Excavator) for the production of stone columns.







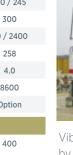
EXCAVATOR MOUNTED (FREE-HANGING)



RIG **MOUNTED***



VIBROLANCE®		VL18 BFS	VL40S BFS
SOIL TREATMENT DEPTH (in standard configuration)	m	13	13
MAX. SOIL TREATMENT DEPTH (with extensions)	m	23	28
STONE COLUMN DIAMETER	mm	450 - 800	650 - 1200
HYDRAULIC POWER	kW/HP	113 / 154	180 / 245
HYDRAULIC FLOW	I/min	190	300
OPERATIONAL FREQUENCY	Hz/rpm	50 / 3000	40 / 2400
CENTRIFUGAL FORCE	kN	181	258
ECCENTRIC MOMENT	m.kg	1.8	4.0
TOTAL WEIGHT (with skip)	kg	6000	8600
AIR JETTING SYSTEM		Option	Option
RECOMMENDED POWER PACK			



Vibrolance VL18 BFS mounted on a rig and powered by a PTC powerpack (155kW), constructing 8m depth and 600mm diameter stone columns, France.



240

APPLICATIONS

- Increase of soil bearing capacity.
- Decrease in soil settlement under load
- Speed up of vertical drainage.
- Stability of embankments.
- Reduction of the soil liquefaction risk in seismic areas.
- Offshore Bottom-feed stone columns.



The PTC SC13 installing 1500 stone columns of 11.5 m depth and 800 mm diameter for a new cultural center in the city of Athens, Greece.



The SC13 and 3 sets of VL18 BFS Vibrolances installing 6500 stone columns for the extension of an oil refinery at Skikda, Algeria.





COMPLEMENTARY EQUIPMENT

POWER PACKS

Power pack models complying to the most recent environmental regulations and emission standards (Stage IIIA and Stage IIIB). These power packs are equipped with Ecomode (in standard or optional), which is an electronic module that reduces fuel consumption, polluting emissions and noise. This module automatically adapts the speed of the diesel engine to only supply the power that is needed according to the soil conditions.



POWER PACKS		240D	240DO	400CO	400DO
OPEN/CLOSED LOOP CIRCUIT		CLOSED LOOP	OPEN LOOP	OPEN LOOP	OPEN LOOP
ENGINE MODEL (stage IIIB)		-	-	-	DEUTZ TCD 7.8 L6
ENGINE MODEL (stage IIIA)		DEUTZ TCD 2012 L6	DEUTZ TCD 2012 L6	CAT C9 ACERT	DEUTZ TCD 2013 L6 4V
ENGINE POWER	kW/HP	155/211	155/211	242/329	238/323
ROTATION SPEED	rpm	2400	2400	2200	2200
MAX. OIL FLOW	L/min	-	280	500	500
NOMINAL OIL FLOW (at 350 bars)	L/min	240	240	380	380
MAX. PRESSURE	bar	385	350	350	350
HYDRAULIC OIL CAPACITY	L	270	490	700	700
FUEL CAPACITY	L	395	395	650	650
LENGTH	m	3.29	3.29	3.85	3.85
WIDTH	m	1.35	1.25	1.60	1.60
HEIGHT	m	2.04	2.04	2.02	1.95
WEIGHT (without fuel)	kg	3100	3350	5000	4600
ECOMODE		OPTION	ECOMODE	ECOMODE	ECOMODE
QUICK COUPLINGS		STANDARD	STANDARD	STANDARD	STANDARD
CONNECTING HOSES	m	30	30	30	30
CONNECTING HOSES	kg	220	220	350	350

PTC reserves the right to modify the technical data without notice.



AIR & WATER JETTING

Air or water jetting are frequently used to assist the Vibrolance penetration in the ground. Their use will depend on the treatment depth and the type of ground improvement technique being applied. When the soil treatment is done at important depths (generally more than 20m), side water jetting is recommanded to assist the extraction of the Vibrolance. Please consult PTC for advise on the type of jetting system that is best adapted to your application.

Air compressor



Water jetting pumps







	KAESER M122
	DEUTZ TCD 2012 L4
kW/HP	83/113
rpm	2300
Bar	10.0
m³/min	9.5
L	150
m	2.81
m	1.38
m	1.49
kg	1600
	rpm Bar m³/min L m m

WATER JETTING PUMP		WJ70	WJ150
ENGINE MODEL		IVECO N45MSSD	IVECO N67TM25
ENGINE POWER	kW/HP	68/92	127/173
MAX. ROTATION SPEED	rpm	1950	1800
OPERATIONAL WATER FLOW/PRESSURE	m³/h	70 (at 15.5 bar)	150 (at 15.5 bar)
MAXIMUM WATER PRESSURE	Bar	16	16
FUEL TANK CAPACITY	L	500	750
LENGTH	m	2.70	2.80
WIDTH	m	1.28	1.40
HEIGHT	m	1.95	1.60
WEIGHT	kg	1560	2500

VIBCORDER®

Monitoring system for Vibrolances.

The Vibcorder® is the monitoring system recommended for all PTC Vibrolances and stone column rigs. It monitors in real time a variety of working parameters allowing to be sure to comply with the job site requirements.

The Vibcorder® displays in real time the following measurements:

- Soil compaction, through the reading of the Vibrolance pressure.
- Depth of the Vibrolance (in meters).

Optional Vibcorder® parameters:

- Stone consumption (cubic meters) and stone column profile (diameter of the stone column depending of the depth).
- Verticality of the Vibrolance (through the use of the inclinometer).
- Position of the Vibrolance (with the use of a GPS system). This parameter is especially useful for offshore projects where following a precise grid is needed.



DEPTH

It can be obtained through the use of one of the following sensors:



Displacement sensor: to be set on the winch

Hydrostatic sensor: set directly on the equipment

VERTICALITY

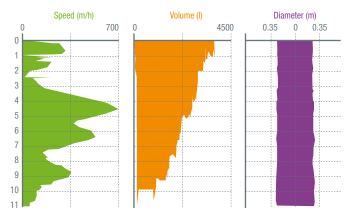
Measured with an inclinometer.



In addition, you can get a copy of the data on a USB key or store the data on your computer, to analyse the work data and prepare better for the next jobsite or to show it to a certification body.

Data can be also transmitted directly by mobile network (additional subscription required with your mobile operator) and be analysed instantly at your headquarter.

Example of graph obtained in a jobsite where the PTC Stone Column rig SC13 is equipped with PTC Vibrolance® (BFS)



GPS POSITIONING

Position of the Vibrolance.

STONE COLUMN DIAMETER

Stone consumption sensor measures gravel consumption and gives the stone column profile.







YOU ARE THE CONTRACTOR

PTC ground improvement equipment opens a window of new market opportunities for contractors.



MORE AUTONOMY AND CONTROL

- You do the job, it is your equipment.
- You control every aspect of the jobsite.
- No hidden costs.
- No more outsourcing.

SIMPLE AND COST-EFFECTIVE

- The simplicity of the vibrolance modular design and assembly, results in great reliability and ease of on-site maintenance
- Easy to operate: With a short training your personnel can operate it.
- Low equipment investment:
 You can use the Vibrolances with your regular crane or rig.



EASY MAINTENANCE ACCESS

Thanks to a patended door system, the doors of the carrier slide automatically upwards. This wide opening allows an easy access to all hydraulic components and engine bay, which facilitates interventions on the jobsite.

Our technical support and wide variety of ground improvement equipment gives you the opportunity to carry out high quality vibro compaction and stone column jobs. We provide the solution... you are in charge of the job.

WORLDWIDE NETWORK IN OVER 40 COUNTRIES



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Quality Management System Certified

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